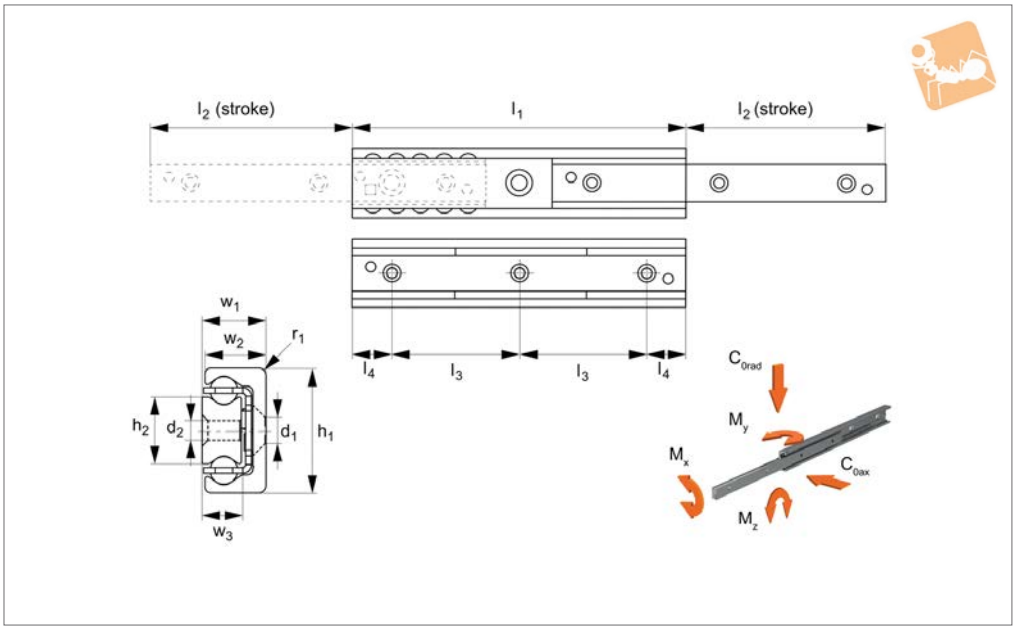


L1994.28

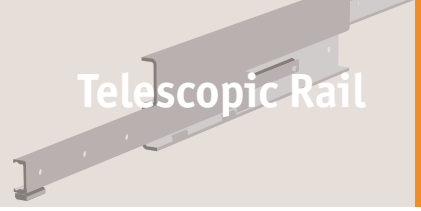
Material
Cold drawn bearing steel raceways hardened to 60 HRc. Balls - hardened steel.
Zinc coating to ISO2081 (excluding raceways). Corrosion resistant coatings available on request.

Technical Notes
These are extremely strong and rigid telescopic slides with high load capacities, offering a semi-telescopic movement. C_{0rad} is the load rating for a single telescopic slide.
They have very low deflection characteristics.
Weight 2,02 Kg/m.
Temperature range: -30°C to +170°C.

Tips
A double direction stroke can be obtained by removing the end stops screws at the end of each side of the intermediate member.
For double direction strokes, when the moving element has started the stroke in the opposite direction it will catch the intermediate member and force it to return.
The slides have end stops, but these are not designed to stop a moving, loaded slide. External end stops should be used for this.
Special strokes up to 65% of the closed length can be provided on request.

Important Notes
d_1=Ø5.5 and d_2=M5.
r=1.

Order No.	l_1	l_2 stroke	h_1	w_1	l_3	l_4	h_2	w_2	w_3	No. of holes	Load (per rail) $C_{0\,ax}$ N max.	Load (per rail) $C_{0\,rad}$ N max.	M_x Nm max.	M_y Nm max.	M_z Nm max.
L1994.28-0130	130	74	28	13	80	25	15	12,3	7,5	2	452	645	17	23	30
L1994.28-0210	210	116	28	13	80	25	15	12,3	7,5	3	816	1165	27,5	60	86
L1994.28-0290	290	148	28	13	80	25	15	12,3	7,5	4	1413	2019	41	135	190
L1994.28-0370	370	190	28	13	80	25	15	12,3	7,5	5	1780	2543	52	215	309
L1994.28-0450	450	232	28	13	80	25	15	12,3	7,5	6	2148	3069	64	316	450
L1994.28-0530	530	274	28	13	80	25	15	12,3	7,5	7	2517	3595	74	438	625
L1994.28-0610	610	316	28	13	80	25	15	12,3	7,5	9	2906	4151	83,5	579	822
L1994.28-0690	690	358	28	13	80	25	15	12,3	7,5	9	3266	4666	95	738	1055
L1994.28-0770	770	400	28	13	80	25	15	12,3	7,5	10	3634	5192	107	916	1310
L1994.28-0850	850	433	28	13	80	25	15	12,3	7,5	11	4232	6045	120	1166	1667
L1994.28-0930	930	475	28	13	80	25	15	12,3	7,5	12	4584	6549	129	1392	1991
L1994.28-1010	1010	517	28	13	80	25	15	12,3	7,5	13	4952	7074	141	1637	2333
L1994.28-1090	1090	559	28	13	80	25	15	12,3	7,5	14	5267	7709	151	1896	2709
L1994.28-1170	1170	601	28	13	80	25	15	12,3	7,5	15	5688	8125	162	2178	3111



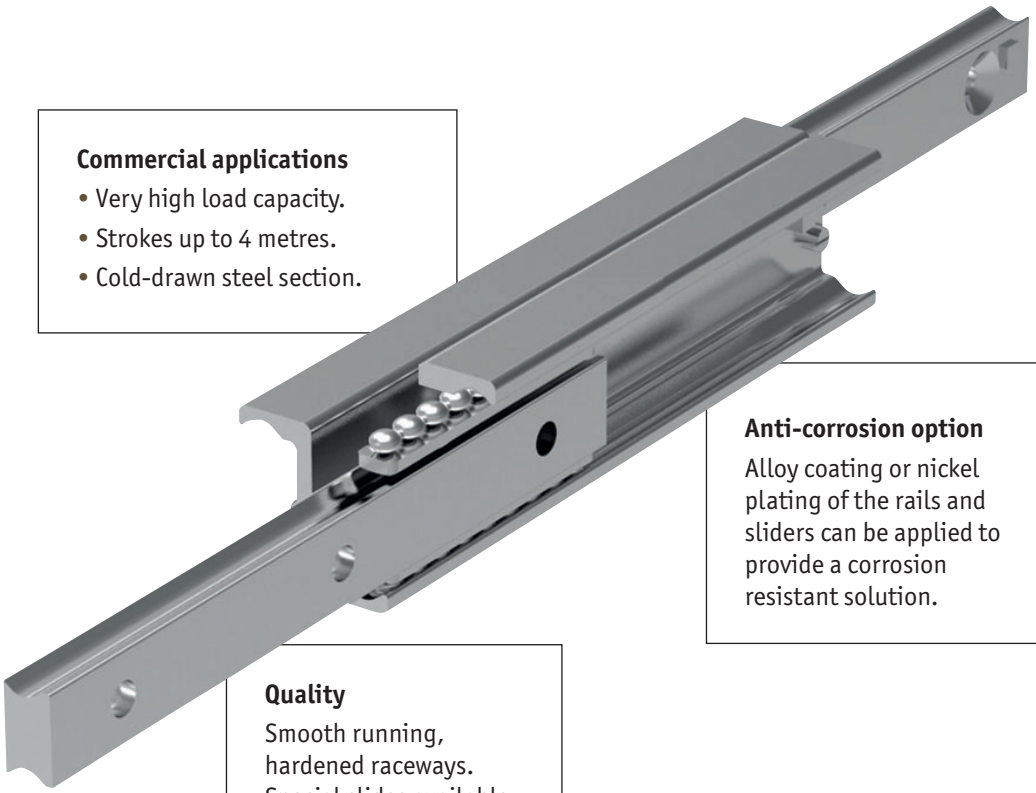
Telescopic Rail

Introduction

If you are looking for heavy duty, quality telescopic rails for industrial or commercial applications then these are the rails for you!

The best heavy duty telescopic slides on the market

These are unique rails that are not made from pressed steel but from cold-drawn steel section. The rails can take high loads, with very long strokes, with repeated use, low deflection and minimal play.



Commercial applications

- Very high load capacity.
- Strokes up to 4 metres.
- Cold-drawn steel section.

Anti-corrosion option

Alloy coating or nickel plating of the rails and sliders can be applied to provide a corrosion resistant solution.

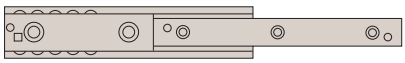
Quality

Smooth running, hardened raceways. Special slides available.

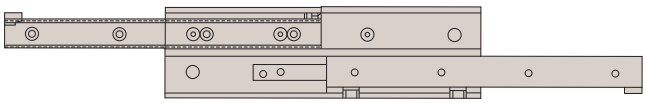
Rail types

Our range of telescopic rails covers partial, full stroke and over-extension.

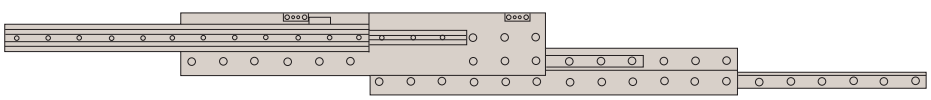
For more information refer to our product specifications pages or call our technical department.



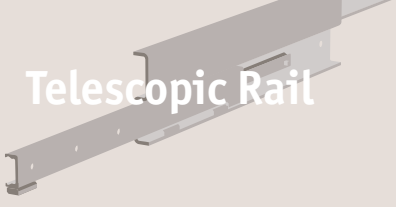
Partial Stroke (~60%)



Full Stroke (~100%)



Over-extension (150%)



Specifications

- Generally all our telescopic rails have induction hardened raceways.
- Cold drawn roller bearing steel.
- Maximum operating speed 0,8 m/s.
- Temperature range (mainly -30°C to +170°C).
- Electrolytic galvanised to ISO 2081, other anti-corrosion finishes on request.
- High load ratings with low deflection characteristics.
- Minimum play (even at maximum load ratings).
- Smooth, free running movement.
- Long strokes and heavy load ratings.
- Can be used in horizontal applications only (due to the use of a ball cage), with the exception of part number L1985 which uses roller bearings.
- Light duty "cage stops" are included on the telescopic rails to prevent damage to the ball cage. External end stops must be designed into your application (to protect the rails from high forces and possible damage on opening and closing).
- For telescopic rails with an "upper" and "lower" rail, the moving rail should be the lower one. Using the upper rail as the moving element effects the smooth running and the load capacity of the telescopic sliders.
- All load capacity figures are given for a single rail, and based on continuous use.
- Fix to structures using screws of strength class 10,9.
- Anti-corrosion option. We have a highly effective anti-corrosive coating option, and we utilise stainless steel ball bearings in this version.

Applications

Special purpose & packaging machines
Precision positioning systems
handling units
robotic systems • cutting machines

Seating
Sliding seats
disability ramps
seat extensions

Safety guarding
Extending protective systems
sliding gates
automatic pick & place

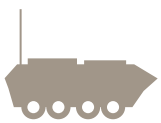
Logistics solutions
Container extensions
heavy duty extending systems
sliding doors

Disability vehicles
Sliding seats
extension ramps

Transport (naval)
Sliding hatches
pull-out storage

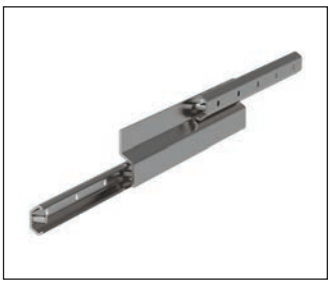
Transport (rail)
Seat adjustment
sliding doors
battery removal units

Transport (automotive)
Ambulance sliding systems
fire fighting vehicles
sliding panels



Transport (military)
Sliding seats
protective hatches
stretcher extensions

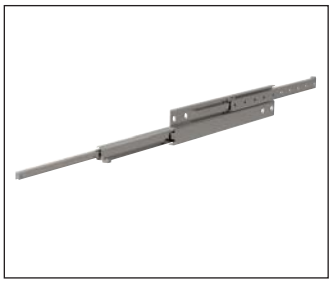
L1989 - these are full extension slides made from 316L stainless steel. For use in applications where corrosion may be a problem.



Standard extension	100%
Special extension range	No
Single & double direction?	No
Number of rail sizes	1
Maximum extension (at 100%)	1120 mm
Maximum load (per rail)	35 Kg

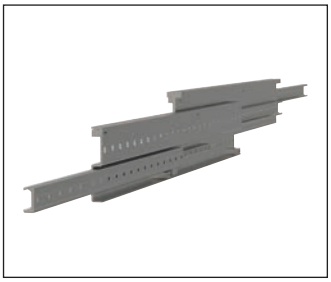
Extended stroke telescopic rails

L1997 - these are extended stroke (150%), heavy duty telescopic rails, with high load capacity and stiffness.



Standard extension	150%
Special extension range	On request
Single & double direction?	No
Number of rail sizes	1
Maximum extension (at 150%)	3030 mm
Maximum load (per rail)	240 Kg

L1998 - these are extended stroke (150%), heavy duty telescopic rails. They have a solid steel intermediate element. They are our heaviest duty extended stroke units.



Standard extension	150%
Special extension range	On request
Single & double direction?	No
Number of rail sizes	1
Maximum extension (at 150%)	3020 mm
Maximum load (per rail)	480 Kg

Service life

The service life is defined as the time span between commissioning and the first fatigue or wear indications on the raceway. The service life of a telescopic rail is dependent on several factors, such as the effective load, the installation precision, occurring shocks and vibrations, the operating temperature, the ambient conditions and the lubrication.
Calculation of the service life is based exclusively on the loaded rows of balls.

In practice, the decommissioning of the bearing, due to its destruction or extreme wear of a component, represents the end of service life.

This is taken into account by an application coefficient (f_i), so the service life consists of:

$$L_{Km} = 100 \cdot \left(\frac{\delta}{W} \cdot \frac{1}{f_i} \right)^3$$

L = calculated service life in Km
δ = load capacity factor in N (see tables on following pages)
W = equivalent load in N
f_i = application coefficient

Application coefficient f_i

Operating conditions	Safety factor (.fi)
Neither shocks or vibrations, smooth and low-frequency direction change, clean environment	1,3 - 1,8
Light vibrations and average direction change	1,8 - 2,3
Shocks and vibrations, high-frequency direction change, very dirty environment	2,3 - 3,5

If the external load, P, is the same as the dynamic load capacity, C_{0rad} (which of course must never be exceeded), the service life at ideal operating conditions ($f_i = 1$) is 100Km.

For a single load P, the following applies: W = P.

If several external loads occur simultaneously, the equivalent load is calculated as follows:

$$W = P_{rad} + \left(\frac{P_{ax}}{C_{0ax}} + \frac{M_1}{M_x} + \frac{M_2}{M_y} + \frac{M_3}{M_z} \right) \cdot C_{0rad}$$