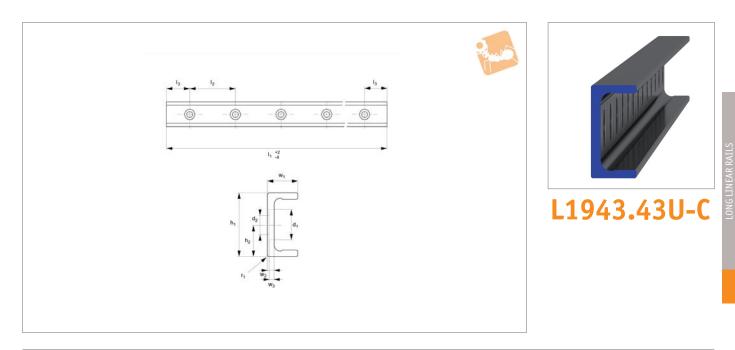


# Heavy Duty U Rail

counterbored holes

# Long Linear Rails



#### Material

Carbon steel. Raceways induction hardened and ground.

Electrolytic zinc-plated (excluding race-ways).

#### **Technical Notes**

The U rail is a slave rail and is usually used

with a T master rail. This is the U-C counterbored rail type (most popular), which is usually used with a corresponding T-C rail. Special low profile Torx head screws provided free of charge. Weight: 2,6 Kg/m.

### Tips

Standard carriages are the L1943.CL series.

Order No.	$d_1$	d <sub>2</sub> for screws	h <sub>1</sub>	h <sub>2</sub>	$I_1$	I <sub>2</sub>	l <sub>3</sub>	r <sub>1</sub>	$w_1$	w <sub>2</sub>	w <sub>3</sub>
L1943.43U-0400-C	18	M8	43	21.5	400	80	40	2.5	21	4.5	3.1
L1943.43U-0480-C	18	M8	43	21.5	480	80	40	2.5	21	4.5	3.1
L1943.43U-0560-C	18	M8	43	21.5	560	80	40	2.5	21	4.5	3.1
L1943.43U-0640-C	18	M8	43	21.5	640	80	40	2.5	21	4.5	3.1
L1943.43U-0720-C	18	M8	43	21.5	720	80	40	2.5	21	4.5	3.1
L1943.43U-0800-C	18	M8	43	21.5	800	80	40	2.5	21	4.5	3.1
L1943.43U-0880-C	18	M8	43	21.5	880	80	40	2.5	21	4.5	3.1
L1943.43U-0960-C	18	M8	43	21.5	960	80	40	2.5	21	4.5	3.1
L1943.43U-1040-C	18	M8	43	21.5	1040	80	40	2.5	21	4.5	3.1
L1943.43U-1120-C	18	M8	43	21.5	1120	80	40	2.5	21	4.5	3.1
L1943.43U-1200-C	18	M8	43	21.5	1200	80	40	2.5	21	4.5	3.1
L1943.43U-1280-C	18	M8	43	21.5	1280	80	40	2.5	21	4.5	3.1
L1943.43U-1360-C	18	M8	43	21.5	1360	80	40	2.5	21	4.5	3.1
L1943.43U-1440-C	18	M8	43	21.5	1440	80	40	2.5	21	4.5	3.1
L1943.43U-1520-C	18	M8	43	21.5	1520	80	40	2.5	21	4.5	3.1
L1943.43U-1600-C	18	M8	43	21.5	1600	80	40	2.5	21	4.5	3.1
L1943.43U-1680-C	18	M8	43	21.5	1680	80	40	2.5	21	4.5	3.1
L1943.43U-1760-C	18	M8	43	21.5	1760	80	40	2.5	21	4.5	3.1
L1943.43U-1840-C	18	M8	43	21.5	1840	80	40	2.5	21	4.5	3.1
L1943.43U-1920-C	18	M8	43	21.5	1920	80	40	2.5	21	4.5	3.1
L1943.43U-2000-C	18	M8	43	21.5	2000	80	40	2.5	21	4.5	3.1
L1943.43U-2080-C	18	M8	43	21.5	2080	80	40	2.5	21	4.5	3.1
L1943.43U-2160-C	18	M8	43	21.5	2160	80	40	2.5	21	4.5	3.1
L1943.43U-2240-C	18	M8	43	21.5	2240	80	40	2.5	21	4.5	3.1
L1943.43U-2320-C	18	M8	43	21.5	2320	80	40	2.5	21	4.5	3.1
L1943.43U-2400-C	18	M8	43	21.5	2400	80	40	2.5	21	4.5	3.1
L1943.43U-2480-C	18	M8	43	21.5	2480	80	40	2.5	21	4.5	3.1
L1943.43U-2560-C	18	M8	43	21.5	2560	80	40	2.5	21	4.5	3.1
L1943.43U-2640-C	18	M8	43	21.5	2640	80	40	2.5	21	4.5	3.1
L1943.43U-2720-C	18	M8	43	21.5	2720	80	40	2.5	21	4.5	3.1
L1943.43U-2800-C	18	M8	43	21.5	2800	80	40	2.5	21	4.5	3.1



### Heavy Duty U Rail counterbored holes



Long Linear Rails

#### d<sub>2</sub> for screws Order No. $d_1$ h<sub>1</sub> h<sub>2</sub> $I_1$ $W_1$ $r_1$ $W_2$ $W_3$ L1943.43U-2880-C 18 M8 43 21.5 2880 80 40 2.5 21 4.5 3.1 2.5 Μ8 43 21.5 2960 40 21 3.1 L1943.43U-2960-C 18 80 4.5 L1943.43U-3040-C 18 M8 43 21.5 3040 80 40 2.5 21 4.5 3.1 3120 80 2.5 L1943.43U-3120-C 18 M8 43 21.5 40 21 4.5 3.1 L1943.43U-3200-C 18 M8 43 21.5 3200 80 40 2.5 21 4.5 3.1 L1943.43U-3280-C 2.5 21 3.1 18 Μ8 43 21.5 3280 80 40 4.5 L1943.43U-3360-C 18 Μ8 43 21.5 3360 80 40 2.5 21 4.5 3.1 M8 43 3440 40 2.5 L1943.43U-3440-C 18 21.5 80 21 4.5 3.1 2.5 L1943.43U-3520-C M8 43 21.5 3520 40 18 80 21 4.5 3.1 L1943.43U-3600-C 18 Μ8 43 21.5 3600 80 40 2.5 21 4.5 3.1 L1943.43U-3680-C 43 3680 18 M8 21.5 80 40 2.5 21 4.5 3.1 L1943.43U-3760-C 18 Μ8 43 21.5 3760 80 40 2.5 21 4.5 3.1 L1943.43U-3840-C M8 43 21.5 3840 80 40 2.5 21 4.5 3.1 18 L1943.43U-3920-C 18 Μ8 43 21.5 3920 80 40 2.5 21 4.5 3.1 L1943.43U-4000-C 43 18 M8 21.5 4000 80 40 2.5 21 4.5 3.1 L1943.43U-4080-C 18 Μ8 43 21.5 4080 80 40 2.5 21 4.5 3.1

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## Compact Rails Introduction

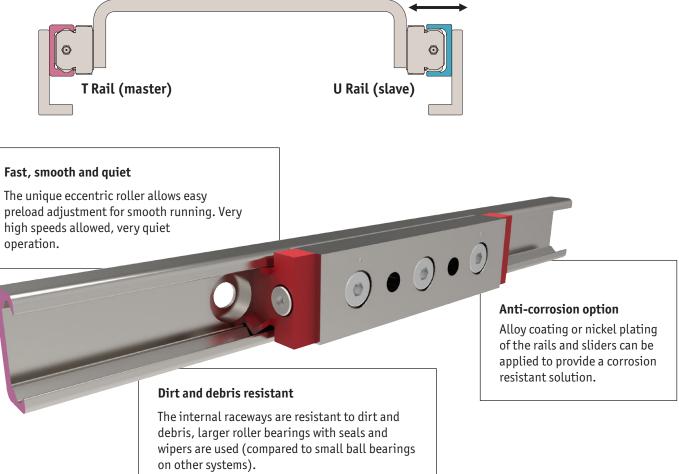
Compact Rail

The compact rail systems are unique. They have many major advantages over other rail systems.

#### Easy and cost-effective to set up

The rails are easy to set up and can adjust for some misalignment of the structure on which it is being used. The compact rail system achieves this by using a master (T type) rail, and a slave (U type) rail. This allows the sliders in the T rail to remain fixed in place but allows lateral movement of the sliders in the U rail to adapt to any misalignment and avoid any issues of stiction.

Slave (U) rails have flat, parallel raceways that allow free lateral movement of the sliders. This flexibility can mean a large saving in the machining of the structure surface making it a very cost-effective solution.



#### Unlimited rail lengths

Rails can be easily joined together for unlimited rail lengths, and extra hole needs to be machined at the joint area. The rails need to be selected so they are "matched" and a joining tool needs to be used to align the rails.





#### Specifications

- Maximum speed 9 m/s.
- Maximum acceleration 20 m/s<sup>2</sup>.
- Maximum unjoined rail length 3600 mm.
- 4 rail sizes 18, 28, 35 and 43.
- Three rail types T rail, U rail and K rail.
- Rail lengths from 160mm upwards.
- Rail raceways hardened and ground.
- Accuracy 0,15mm over 3,5 metres.
- Maximum radial load per slider is 15,000 N.

- Temperature range -30°C to +120°C.
- Roller bearings seals either 2Z (dust proof) or 2RS (splash proof), lubricated for life.
- Roller bearings from 100Cr6.
- Easy adjustment of preload.
- Three slider body types.
- Rails can be joined together, please contact our Technical Department for details.
- Special anti-corrosion coatings and finishes on request.

#### Applications

npact



Special purpose & packaging machines Precision positioning systems handling units robotic systems • cutting machines



Seating Sliding seats disability ramps seat extensions



Safety guarding Extending protective systems sliding gates automatic pick & place



Sliding doors & windows Internal sliding doors gates • roof lights display cases



Photography & lighting Sliding tracks positioning of lights shielding systems



Medical technology X-ray equipment dental chairs bed extensions



Food, drink & pharmaceuticals Food handling conveyors pharmaceutical factories stainless display equipment



Transport (naval) Sliding hatches pull-out storage



Transport (rail) Seat adjustment sliding doors battery removal units



Transport (automotive) Ambulance sliding systems fire fighting vehicles sliding panels



Transport (military) Sliding seats protective hatches stretcher extensions



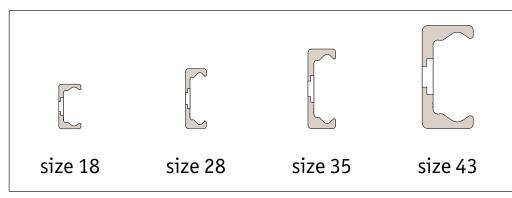


# **Compact Rail**

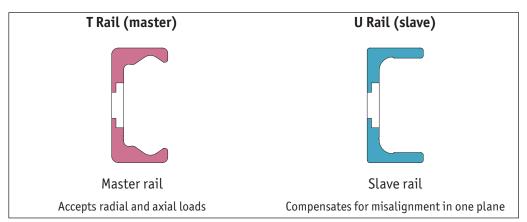
**Overview** 



**Rail sizes** 



**Rail types** 



#### Sliders





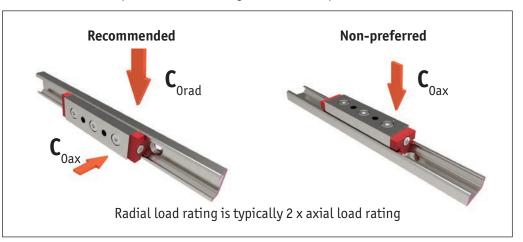
AULOMOLION AN ESSENTRA COMPANY

0333 207 4498



#### Orientation of rails

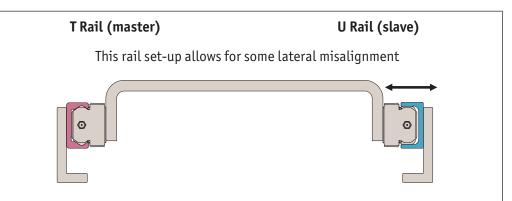
The radial load that the sliders can take is significantly higher than the axial load, so where possible the rails should be set up with the sliders taking the loads in this plane.



One of the key benefits of the compact rail system is that it compensates for misalignment in the structure. This often results in a major cost saving when compared to the use of other guideways which have to be very accurately installed.

The compact rail system achieves this by using a master (T type) rail, and a slave (U type) rail. This allows the slides in the T rail to remain fixed in place but allows lateral movement of the sliders in the U rail to adapt to any misalignment and avoid any issues of stiction.

U rails have flat, parallel raceways that allow free lateral movement of the sliders. The maximum lateral movement for each size is shown in later tables.



#### Using flat rails

It is acceptable (but not the preferred method), to use rails as below but the alignment accuracy needed is slightly greater and in this set-up only T type rails can be used.

In this case the axial load figure  $C_{0ax}$  should be used in any calculations (which is considerably less than the radial load figure  $C_{0rad}$ ).

