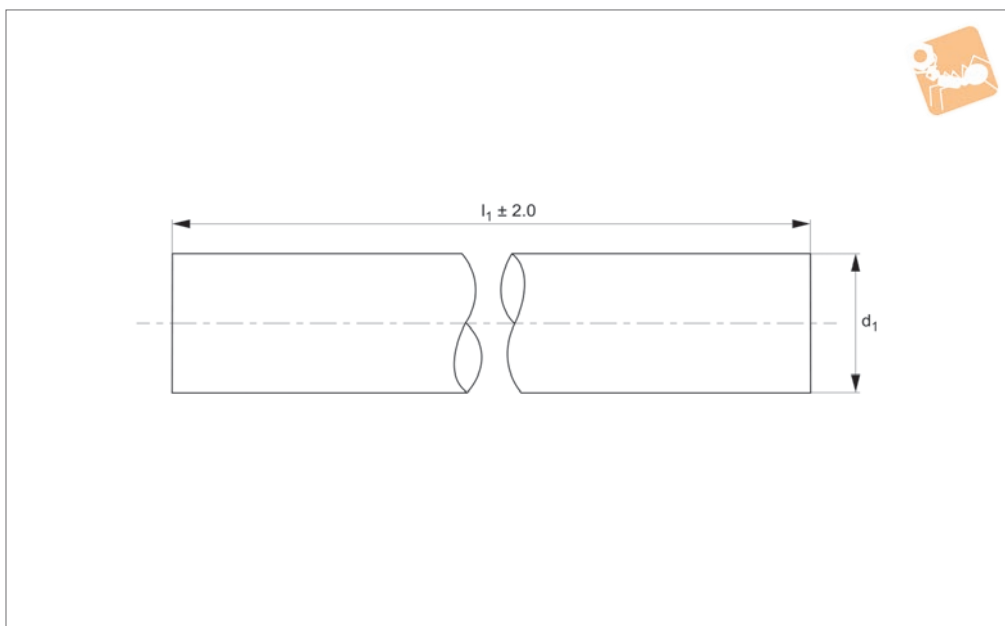




# 12Ø Aluminium Shafts

## Linear Shaft Bars



**L1778.12**

LINEAR SHAFT BARS

### Material

Aluminium EN AW 6061/6060

Surface: Hard anodized

Hardness: 450-550 HV

### Technical Notes

Designed to be used with self-lubricating ceramic bushings (part no.s L1764 to

L1769).

Temp. range -130°C to +200°C.

Non-magnetic, contaminants do not stick to surface, coating is FDA compliant, lightweight.

### Tips

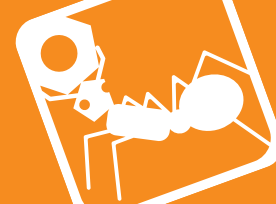
Shaft ends are not coated as standard,

however coated ends are available on request.

Modifications, drilled and tapped holes, circlip grooves, special coatings etc. available.

Shafts lengths are cut to typically  $\pm 2$ mm.

Order No.	d <sub>1</sub> tol. h8	l <sub>1</sub>	Tolerance $\mu$ tol. h6
L1778.12-0100	12	100	+0,-9
L1778.12-0150	12	150	+0,-9
L1778.12-0200	12	200	+0,-9
L1778.12-0250	12	250	+0,-9
L1778.12-0300	12	300	+0,-9
L1778.12-0350	12	350	+0,-9
L1778.12-0400	12	400	+0,-9
L1778.12-0450	12	450	+0,-9
L1778.12-0500	12	500	+0,-9
L1778.12-0550	12	550	+0,-9
L1778.12-0600	12	600	+0,-9
L1778.12-0650	12	650	+0,-9
L1778.12-0700	12	700	+0,-9
L1778.12-0750	12	750	+0,-9
L1778.12-0800	12	800	+0,-9
L1778.12-0850	12	850	+0,-9
L1778.12-0900	12	900	+0,-9
L1778.12-1000	12	1000	+0,-9
L1778.12-1050	12	1050	+0,-9
L1778.12-1100	12	1100	+0,-9
L1778.12-1150	12	1150	+0,-9
L1778.12-1200	12	1200	+0,-9
L1778.12-1250	12	1250	+0,-9
L1778.12-1300	12	1300	+0,-9
L1778.12-1350	12	1350	+0,-9
L1778.12-1400	12	1400	+0,-9
L1778.12-1450	12	1450	+0,-9
L1778.12-1500	12	1500	+0,-9
L1778.12-1550	12	1550	+0,-9
L1778.12-1600	12	1600	+0,-9



Order No.	d <sub>1</sub> tol. h8	l <sub>1</sub>	Tolerance μ tol. h6
L1778.12-1650	12	1650	+0,-9
L1778.12-1700	12	1700	+0,-9
L1778.12-1750	12	1750	+0,-9
L1778.12-1800	12	1800	+0,-9
L1778.12-1850	12	1850	+0,-9
L1778.12-1900	12	1900	+0,-9
L1778.12-1950	12	1950	+0,-9
L1778.12-2000	12	2000	+0,-9

### Hardened steel linear shafting (L1770 – L1771)

Carbon steel to BS 070M55 hardened to 60-65 HRC. Carbon Steel B.S. 070M55 is a medium carbon steel which is used when greater strength and hardness is desired than in it's as rolled condition. Extreme size accuracy, straightness and concentricity are combined to minimise wear in high speed applications. Suitable for use with all types of linear bushings.

### Corrosion resistant steel (L1772)

440C is a high carbon chromium martensitic stainless steel, generally supplied in the annealed condition with a maximum hardness of 50-55 HR<sub>c</sub>. Characterised by good corrosion resistance in mild domestic and industrial environments, including fresh water, organic materials, mild acids, various petroleum products, coupled with extreme high strength, hardness and wear resistance when in the hardened and tempered condition. Used for parts requiring a combination of excellent wear resistance, plus reasonable corrosion resistance. Typical applications are: ball bearings and races, bushings, cutlery, chisels, knife blades, pump parts, surgical instruments, valve seats etc. Material magnetic in all conditions. Suitable for use with all types of linear bushings.

### Stainless steel AISI 303 (L1773)

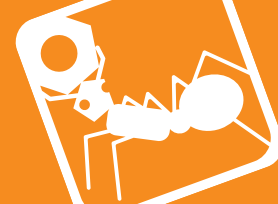
303 is a free machining chromium-nickel austenitic stainless steel with good strength and good corrosion resistance, as supplied in the annealed condition. Characterised by excellent machinability and non galling properties due to its higher sulphur content, which has the effect of slightly lowering its corrosion resistance. It is however, fairly resistant to general atmospheric corrosion, general foodstuffs, sterilizing solutions, dyestuffs, most organic chemicals, plus some inorganic chemicals. But has very limited resistance to acids. 303 cannot be hardened by thermal treatment, but strength and hardness can be increased substantially by cold working, with subsequent reduction in ductility. It is used primarily for production runs involving extensive machining, or complex parts requiring excellent machinability. Typical uses are: architectural components, food processing equipment, dairy equipment, dying industry, hardware and kitchenware manufacturing and allied industries. Commonly used to manufacture bolts and nuts, bushes, gears, shafts, valve bodies and fittings etc. Material is non magnetic in the annealed condition, but can become mildly magnetic following heavy cold working. Annealing is required to rectify if necessary.

**Not suitable for use with linear ball bushings, please use ceramic bearings.**

### Stainless steel AISI 303 (L1774)

316 is a chromium-nickel-molybdenum austenitic stainless steel with good strength and excellent corrosion resistance, as supplied in the annealed condition. Characterised by high corrosion resistance in marine and industrial atmospheres, it exhibits excellent resistance to chloride attack and against complex sulphur compounds employed in the pulp and paper processing industries. The addition of 2% to 3% of molybdenum increases its resistance to pitting corrosion and improves its creep resistance at elevated temperatures. Also it displays good oxidation resistance at elevated temperatures and has excellent weldability. AISI 316 cannot be hardened by thermal treatment, but strength and hardness can be increased substantially by cold working, with subsequent reduction in ductility. It is used extensively by the marine, chemical, petrochemical, pulp and paper, textile, transport, manufacturing and allied industries. Typical uses are: architectural components, textile equipment, pulp and paper processing equipment, marine equipment and fittings, photographic equipment and x-ray equipment etc. Material non magnetic in the annealed condition, but can become mildly magnetic following heavy cold working. Annealing is required to rectify if necessary.

**Note: Optimum corrosion resistance is achieved in the annealed condition. Not suitable for use with linear ball bushings; please use ceramic bearings.**



# Linear Shafts from Automation Components

## L1770 - Hardened steel shafts



For use with linear bearings.

Ø6 to Ø60

## L1771 - Hardened hollow shafts



For use with linear bearings. Hollowed for lighter weight.

Ø12 to Ø50

## L1772 - Hardened Stainless shafts



For use with linear bearings  
Anti-corrosion.

Ø6 to Ø60

## L1773 - Stainless 303 shafts



Soft stainless, high anti-corrosion.  
Not for use with ball bush linear bearings.

Ø6 to Ø60

## L1774 - Stainless 316 shafts



Soft stainless, very high anti-corrosion.  
Not for use with ball bushing linear bearings.

Ø6 to Ø60

## L1778 - Aluminium shafts



Light weight, non-magnetic.

Ø10 to Ø50