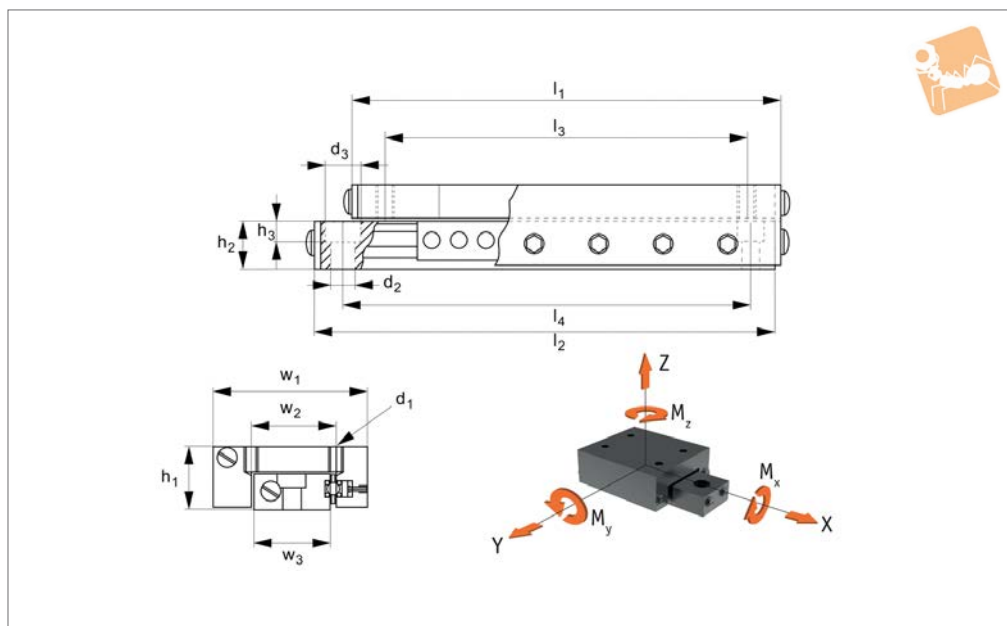




Low Profile Ball Slide Assemblies

high precision

Linear Tables



L1030

LINEAR TABLES

Material

Aluminium carriage and base.
Hardened stainless steel balls, shafts and preload gibs.

Positional repeatability: 0.5 μ .
Coefficient of friction: 0,002.
Carriage surface flat to 3 μ /25mm. Carriage and base ground to optical flatness.

slides (ie 50% of total stroke each way).

Technical Notes

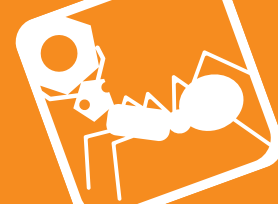
Straight line accuracy: 1 μ /25mm of travel.

Tips

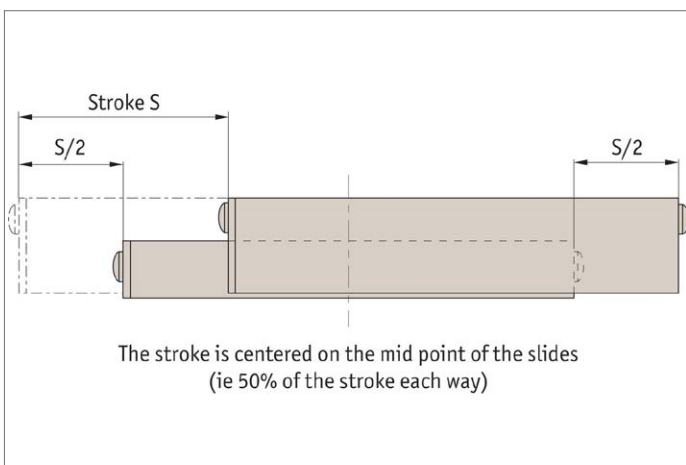
Stroke is centred on the mid-point of the

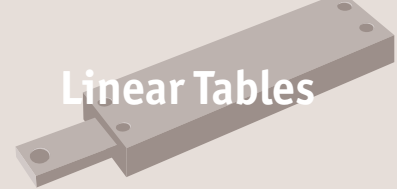
Order No.	Stroke	Load kg max.	w_1	l_1	h_1	l_2	l_3	l_4	w_2	h_2	w_3	Weight g
L1030.025-013	13	3.6	25.4	25.4	12.7	31.8	15	20	CL	6.1	10.2	27
L1030.025-025	25	6.8	25.4	44.5	12.7	50.8	35	40	CL	6.1	10.2	50
L1030.025-038	38	11	25.4	63.5	12.7	69.9	54	57	CL	6.1	10.2	73
L1030.025-050	50	14	25.4	82.6	12.7	88.8	70	75	CL	6.1	10.2	91
L1030.045-025	25	11	44.5	50.8	19.0	57.2	35	40	20	10.2	22.1	127
L1030.045-038	38	14	44.5	69.9	19.0	76.2	54	57	20	10.2	22.1	172
L1030.045-050	50	19	44.5	82.6	19.0	88.9	65	70	20	10.2	22.1	209
L1030.045-075	75	23	44.5	101.6	19.0	108.0	85	90	20	10.2	22.1	254
L1030.067-025	25	33	66.5	66.5	25.4	66.5	54	54	35	15.7	38.1	299
L1030.067-050	50	38	66.5	101.6	25.4	111.0	75	85	35	15.7	38.1	454
L1030.067-075	75	46	66.5	127.0	25.4	136.4	100	110	35	15.7	38.1	567
L1030.067-100	100	60	66.5	152.4	25.4	161.8	125	135	35	15.7	38.1	680
L1030.067-125	125	66	66.5	203.2	25.4	212.6	178	190	35	15.7	38.1	907
L1030.089-050	50	59	88.9	101.6	34.9	114.3	50	65	50	15.7	50.3	907
L1030.089-075	75	64	88.9	146.1	34.9	158.8	95	110	50	15.7	50.3	1306
L1030.089-125	125	73	88.9	203.2	34.9	215.9	150	175	50	15.7	50.3	1814
L1030.089-165	165	79	88.9	260.4	34.9	273.1	210	225	50	15.7	50.3	2327
L1030.089-225	225	91	88.9	355.6	34.9	368.3	305	320	50	15.7	50.3	3175
L1030.146-125	125	68	146.1	209.6	50.8	222.3	150	175	100	24.9	94.0	4536
L1030.146-175	175	82	146.1	304.8	50.8	317.5	250	275	100	24.9	94.0	6586
L1030.146-250	250	102	146.1	381.0	50.8	393.7	330	350	100	24.9	94.0	8233

Order No.	h_3	d_1	d_2	d_3	Moment M_x Nm max.	Moment M_y Nm max.	Moment M_z Nm max.
L1030.025-013	3.4	M3	3.5	6.1	0.3	0.4	0.40
L1030.025-025	3.4	M3	3.5	6.1	0.4	1.0	1.1
L1030.025-038	3.4	M3	3.5	6.1	0.5	1.8	1.8
L1030.025-050	3.4	M3	3.5	6.1	0.7	2.6	3.7
L1030.045-025	4.6	M4	4.6	8.1	1.0	0.9	0.9



Order No.	h_3	d_1	d_2	d_3	Moment M_x Nm max.	Moment M_y Nm max.	Moment M_z Nm max.
L1030.045-038	4.6	M4	4.6	8.1	1.4	2.0	2.1
L1030.045-050	4.6	M4	4.6	8.1	2.0	3.3	3.5
L1030.045-075	4.6	M4	4.6	8.1	2.5	4.7	4.9
L1030.067-025	5.3	M5	5.8	10.0	4.6	3.8	4.0
L1030.067-050	5.3	M5	5.8	10.0	6.9	9.3	9.8
L1030.067-075	5.3	M5	5.8	10.0	8.4	14.5	15.3
L1030.067-100	5.3	M5	5.8	10.0	10.9	23.0	24.1
L1030.067-125	5.3	M5	5.8	10.0	11.9	34.4	36.1
L1030.089-050	5.3	M5	5.8	10.0	11.1	32.0	33.6
L1030.089-075	5.3	M5	5.8	10.0	12.4	40.3	42.4
L1030.089-125	5.3	M5	5.8	10.0	14.1	52.6	53.7
L1030.089-165	5.3	M5	5.8	10.0	15.2	61.5	64.5
L1030.089-225	5.3	M5	5.8	10.0	16.9	81.1	85.1
L1030.146-125	6.2	M6	7.1	11.0	16.2	60.5	61.8
L1030.146-175	6.2	M6	7.1	11.0	17.5	70.7	74.2
L1030.146-250	6.2	M6	7.1	11.0	19.4	93.2	97.9





Size + Weight

For light/medium
loads

L1020-L1037

Ball roller versions



L1024 - L1038

Cross roller versions



L1020 - L1026

Stainless steel versions

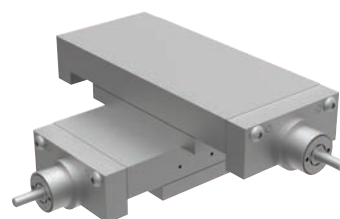


L1022 - L1023

For heavy
duty loads and
motorised

L3000-L3500

Needle roller & dovetail stage



L3170 - L3194

Motorised stages

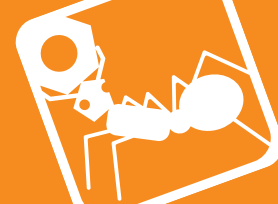


L3500 - L3510

Micrometer driven stages

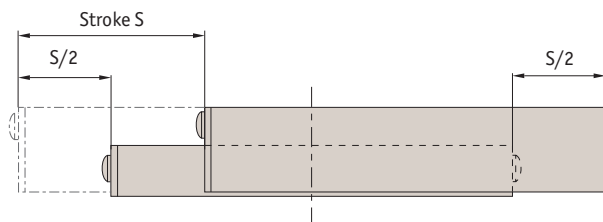


L3100 - L3123



Factors affecting stage selections...

- Size and weight of load
- Moment loads
- Stroke required
- Accuracy required
- Usage conditions of water, chemicals, shock loads etc.



Generally ball slides are less expensive but cross roller slides can carry 8 to 10 times the load of ball slides.

The stroke is centred on the mid point of the slides (i.e. 50% of the stroke each way).

A selection...

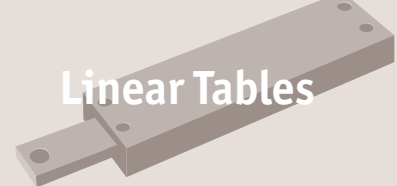
L1020 Crossed roller tables	L1022/23 Cross roller table	L1024 Ball slide tables
 Steel and aluminium, accuracy typically 5µ.	 Stainless Steel, accuracy typically 3µ.	 Aluminium, accuracy typically 12µ.
L1026 Crossed roller slide tables	L1028 Precision ball slide tables	L1029 Precision crossed roller tables
 Aluminium, accuracy typically 5µ.	 Aluminium, accuracy typically 3µ.	 Aluminium, accuracy typically 3µ.
L1034 Flanged ball slide tables - precision	L1038 Anti-creep ball slide tables	L1039 Non-magnetic ball slide
 With flange accuracy to 1µ.	 Special anti-creep function prevents cage misalignment.	 Non-magnetic accuracy typically 3µ.



Cross Roller Linear Tables

Overview

Linear Tables



LINEAR TABLES

Steel - L1020

- Standard steel / cast iron



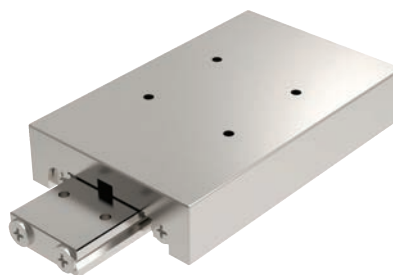
Aluminium - L1021

- Lower weight, lower profile
- Good for high accelerations



Stainless steel - L1022 + L1023

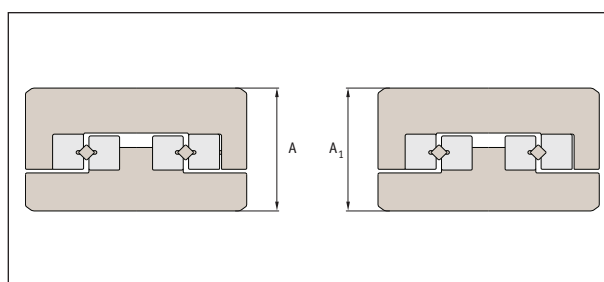
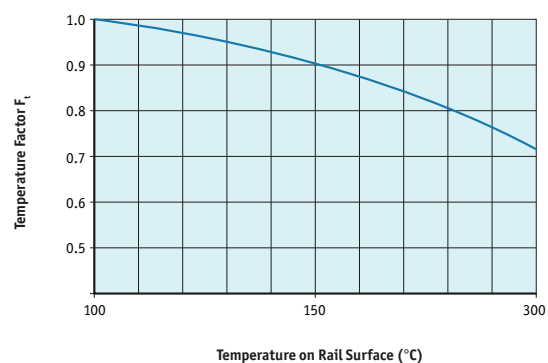
- Stainless steel (440C+Ni) corrosion resistant



Rated life

$$L (Km) = \left(\frac{F_t \cdot C}{F_w \cdot P_c} \right)^{3.33} \times 100$$

- F_t = temperature factor
 F_w = load factor
 C = basic dynamic load (kN) see tables
 P_c = radial load (kN)

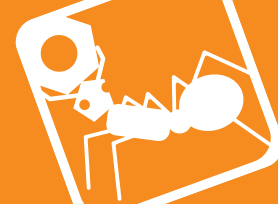


Height tolerance:

- Height $\pm 100\mu$
- Motorised parts $\pm 10\mu$
- Strokes from 10 to 950mm
- Loads to 48kN

Load factor F_w

Shock	Speed	F_w
None	Very slow	1.0 - 1.2
Small	Slow	1.2 - 1.5



Technical accuracy measurements

- High accuracy.
- Low friction: virtually frictionless. Providing stable performance at lower high speeds.
- Rigid: incorporating cross roller linear rails to provide high load capacity as well as high moment load capacity.
- Installation: easy to install with pre-drilled holes in carriage and base. Ensure mounting surface faces are accurately machined.

Table accuracy (μ)			Rail accuracy (μ)		
Table length	Carriage top parallelism	Carriage side parallelism	N tolerance	M tolerance	Straightness
0-50	2	4	-15 -35	-30 -70	2
50-100	2	5			2
100-150	3	6			3
150-200	3	7			3
200-250	3	7			3
250-300	3	7			3
300-350	4	8			4
350-400	4	8			4
400-450	4	8			4
450-500	4	8			4
500-550	4	9			4
550-600	4	9			4

