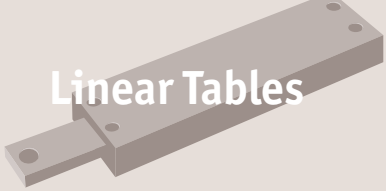


Size + Weight

For light/medium loads

L1020-L1037

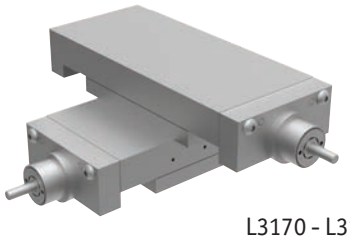
For heavy duty loads and motorised

L3000-L3500

Ball roller versions

L1024 - L1038

Needle roller & dovetail stage

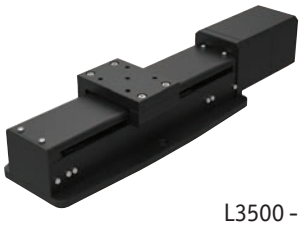


L3170 - L3194

Cross roller versions

L1020 - L1026

Motorised stages



L3500 - L3510

Stainless steel versions

L1022 - L1023

Micrometer driven stages

L3100 - L3123

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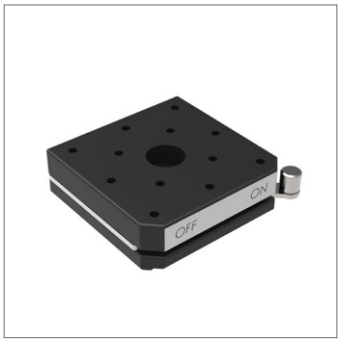
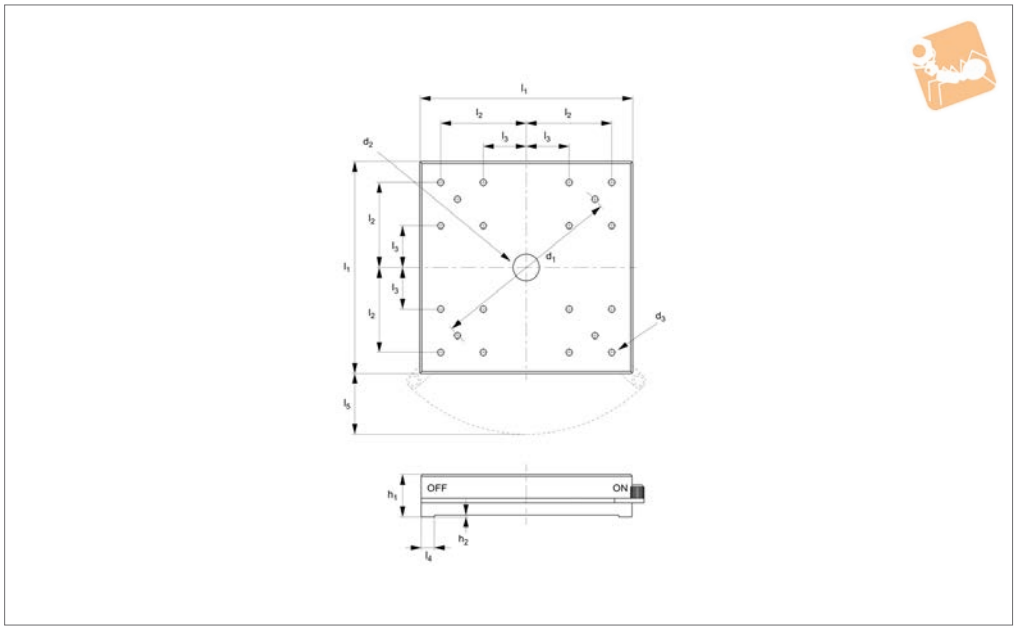
0333 207 4498
sales@automotioncomponents.co.uk

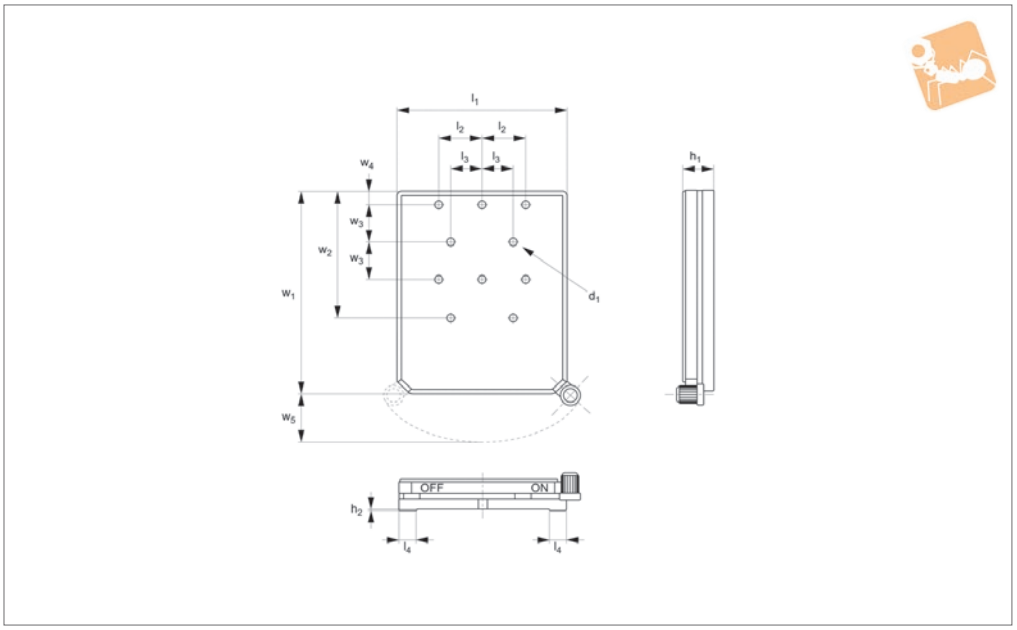


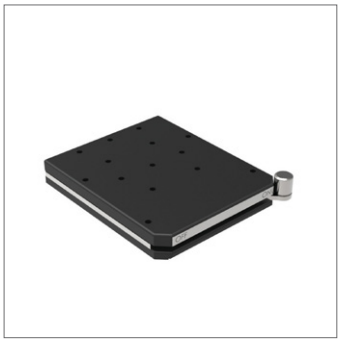
L3314



Material
Aluminium body blackened, steel knob.

Order No.	l_1	h_1	Holding force kgf	Parallelism	l_2	l_3	l_4	l_5	d_1	d_2	d_3	h_2
L3314.045	45	20	17.0	0.015	12	-	3	14.5	-	M 6x1	M2	1
L3314.065	65	20	20.0	0.020	25	-	4	18.5	-	M16x1	M4	1
L3314.090	90	20	25.0	0.020	25	-	6	28.0	114	M16x1	M4	1
L3314.125	125	25	100.0	0.020	50	25	8	35.5	114	M16x1	M4	1





L3315

Material
Aluminium body blackened, steel knob.

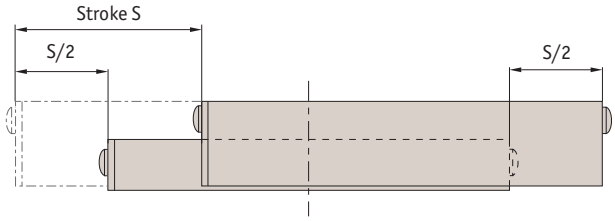
Order No.	l_1	h_1	w_1	Holding force kgf	Parallelism	l_2	l_3	l_4	d_1	w_2	w_3	w_4	h_2	w_5
L3315.038	38	12	51	1.0	0.015	12.5	8.5	12.5	M3	35	15	5	0.5	16
L3315.052	52	12	63	3.3	0.020	17.0	12.5	12.0	M3	50	15	5	0.5	18
L3315.066	66	12	80	3.8	0.020	17.0	12.5	10.0	M3	50	15	5	0.5	19

Linear Tables

Overview

Factors affecting stage selections...

- Size and weight of load
- Moment loads
- Stroke required
- Accuracy required
- Usage conditions of water, chemicals, shock loads etc.



The stroke is centred on the mid point of the slides (i.e. 50% of the stroke each way).

Generally ball slides are less expensive but cross roller slides can carry 8 to 10 times the load of ball slides.

A selection...

L1020 Crossed roller tables	L1022/23 Cross roller table	L1024 Ball slide tables
 Steel and aluminium, accuracy typically 5µ.	 Stainless Steel, accuracy typically 3µ.	 Aluminium, accuracy typically 12µ.
L1026 **Crossed roller slide tables**	**L1028** **Precision ball slide tables**	**L1029** **Precision crossed roller tables**
 Aluminium, accuracy typically 5µ.	 Aluminium, accuracy typically 3µ.	 Aluminium, accuracy typically 3µ.
L1034 **Flanged ball slide tables - precision**	**L1038** **Anti-creep ball slide tables**	**L1039** **Non-magnetic ball slide**
 With flange accuracy to 1µ.	 Special anti-creep function prevents cage misalignment.	 Non-magnetic accuracy typically 3µ.

Steel - L1020

- Standard steel / cast iron

Aluminium - L1021

- Lower weight, lower profile
- Good for high accelerations

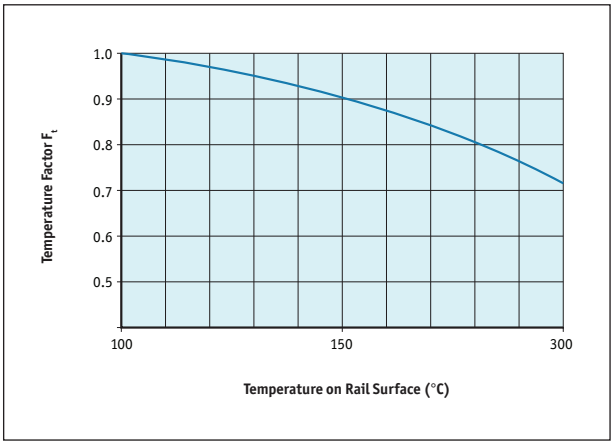
Stainless steel - L1022 + L1023

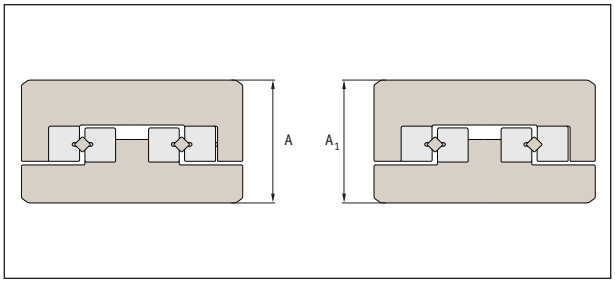
- Stainless steel (440C+Ni) corrosion resistant

Rated life

$$L\,(Km) = \left(\frac{F_t \cdot C}{F_w P_c}\right)^{3.33} \times 100$$

F_t = temperature factor
F_w = load factor
C = basic dynamic load (kN) see tables
P_c = radial load (kN)



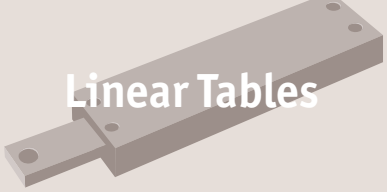


Height tolerance:

- Height ±100µ
- Motorised parts ±10µ
- Strokes from 10 to 950mm
- Loads to 48kN

Load factor F_w

Shock	Speed	F_w
None	Very slow	1.0 - 1.2
Small	Slow	1.2 - 1.5



Cross Roller Linear Tables

Technical

Technical accuracy measurments

- High accuracy.
- Low friction: virtually frictionless. Providing stable performance at lower high speeds.
- Rigid: incorporating cross roller linear rails to provide high load capacity as well as high moment load capacity.
- Installation: easy to install with pre-drilled holes in carriage and base. Ensure mounting surface faces are accurately machined.

Table accuracy (µ)			Rail accuracy (µ)		
Table length	Carriage top parallelism	Carriage side parallelism	N tolerance	M tolerance	Straightness
0-50	2	4	-15 -35	-30 -70	2
50-100	2	5			2
100-150	3	6			3
150-200	3	7			3
200-250	3	7			3
250-300	3	7			3
300-350	4	8			4
350-400	4	8			4
400-450	4	8			4
450-500	4	8			4
500-550	4	9			4
550-600	4	9			4