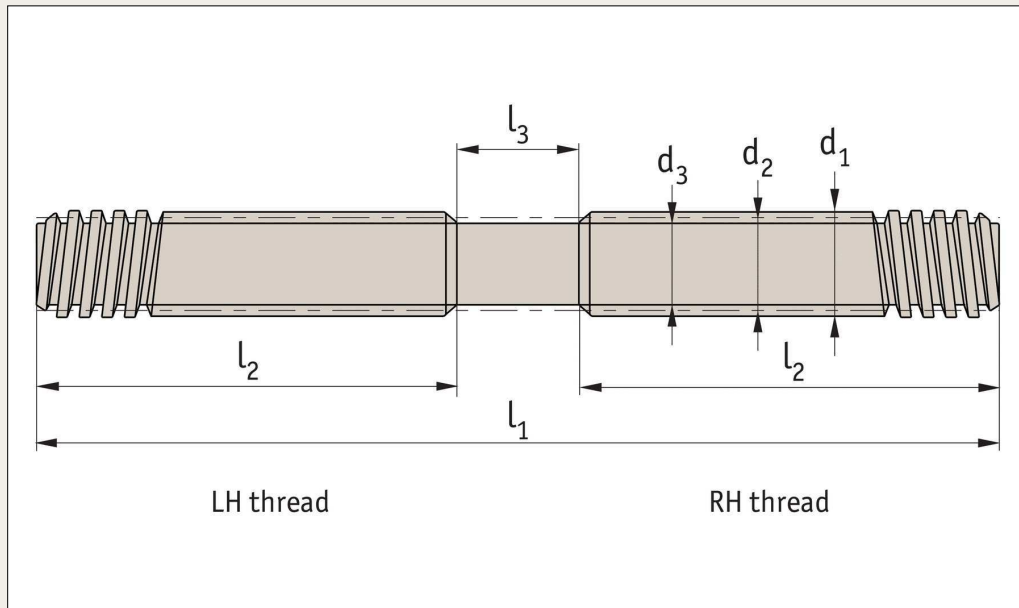


# Combined Lead Screws

left & right hand

## Lead Screws and Nuts



## L1324

### Material

Rolled trapezoidal steel thread (CK40). Stainless steel A2 available. For stainless steel version add suffix -A2 to part number when ordering. e.g. L1324.10-02-1.0-A2. Threads to DIN 103.

### Technical notes

'Lead' refers to the distance that a nut will travel for a complete revolution of the screw. Select suitable left and right hand lead screw nuts (part nos. L1330 to L1343) to suit the lead screw - the most popular nuts are the flanged, bronze nuts part no. L1331.

### Tips

Cutting to required length and machining of ends - on request.

### Important notes

These lead screws have a left hand thread on one end and a right hand thread on the other for applications requiring a scissor type movement - simultaneous left and right hand movement from centreline.

Order No.	Size	$d_1$	Lead p	$l_1$	$l_2$	$l_3$	$d_2$	$d_3$	Lead angle	$\frac{m}{kg}$ Kg
L1324.10-02-1.0	TR10x2	10	2	1000	460	80	9,0	7,5	4°03'	0,60
L1324.10-02-1.3	TR10x2	10	2	1300	610	80	9,0	7,5	4°03'	0,78
L1324.12-02-1.0	TR12x2	12	2	1000	460	80	11,0	9,5	3°19'	0,80
L1324.12-02-1.3	TR12x2	12	2	1300	610	80	11,0	9,5	3°19'	1,04
L1324.14-03-1.0	TR14x3	14	3	1000	460	80	12,5	10,5	4°22'	1,00
L1324.14-03-1.3	TR14x3	14	3	1300	610	80	12,5	10,5	4°22'	1,30
L1324.16-03-1.0	TR16x3	16	3	1000	460	80	14,5	12,5	3°46'	1,30
L1324.16-03-2.0	TR16x3	16	3	2000	960	80	14,5	12,5	3°46'	2,60
L1324.18-04-1.0	TR18x4	18	4	1000	460	80	16,0	13,5	4°33'	1,60
L1324.18-04-2.0	TR18x4	18	4	2000	960	80	16,0	13,5	4°33'	3,20
L1324.20-04-1.0	TR20x4	20	4	1000	460	80	18,0	15,5	4°03'	2,00
L1324.20-04-2.0	TR20x4	20	4	2000	960	80	18,0	15,5	4°03'	4,00
L1324.22-05-1.0	TR22x5	22	5	1000	460	80	19,5	16,5	4°40'	2,30
L1324.22-05-2.0	TR22x5	22	5	2000	960	80	19,5	16,5	4°40'	4,60
L1324.25-05-1.0	TR25x5	25	5	1000	460	80	22,5	19,5	4°03'	3,10
L1324.25-05-2.0	TR25x5	25	5	2000	960	80	22,5	19,5	4°03'	6,20
L1324.28-05-1.0	TR28x5	28	5	1000	460	80	25,5	22,5	3°34'	4,00
L1324.28-05-2.0	TR28x5	28	5	2000	960	80	25,5	22,5	3°34'	8,00

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
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Nuts

Order No.	Size	d <sub>1</sub>	Lead p	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	d <sub>2</sub>	d <sub>3</sub>	Lead angle	 Kg
<b>L1324.32-06-1.0</b>	TR32x6	30	6	1000	460	80	29,0	25,5	3°46'	5,20
<b>L1324.32-06-2.0</b>	TR32x6	30	6	2000	960	80	29,0	25,5	3°46'	10,40